

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
STEERING COLUMN			
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
Steering wheel set nut	50	510	37
Intermediate shaft assembly x Control valve shaft	35	360	26
Intermediate shaft assembly x Main shaft assembly	35	360	26
Steering column assembly set nut	25	260	19
Shift lever set bolt	12	120	9
Shift lever housing x Column housing support	12	120	9
Turn signal bracket x Steering column housing	7.5	75	65 in.·lbf
Column housing support x Column tube assembly	19	190	14
PS VANE PUMP			
Pressure feed tube x Control valve housing	27 (25)	280 (250)	20 (18)
Clamp plate set nut	7.8	80	69 in.·lbf
Pump assembly set bolt A bolt	29 (43)	300 (440)	22 (32)
Pump assembly set bolt B bolt	43	440	32
Oil pressure switch x Union bolt	21	210	15
Union bolt x Pressure feed tube	52	530	38
Vane pump pulley set nut	43	440	32
Front bracket x Rear bracket	43	440	32
Suction port union set bolt	13	130	9
Pressure port union	83	850	62
Rear housing set bolt	17	170	12
PS GEAR			
Pressure feed tube clamp plate set nut	10	100	7
Pressure feed and return tubes x Control valve housing	27 (25)	280 (250)	20 (18)
Stabilizer bar set bolt	19	190	14
PS gear assembly set bolt and nut	181	1,850	134
Turn pressure tube union nut	12 (13)	120 (130)	9 (9)
Tie rod end lock nut	74	750	54
Rack x Rack end	60 (83)	610 (850)	44 (61)
Rack guide spring cap lock nut	50 (69)	510 (700)	37 (51)
Rack housing cap	59	600	43
Selt-locking nut	25	250	18
Control valve housing set bolt	18	180	13

(): For use without SST